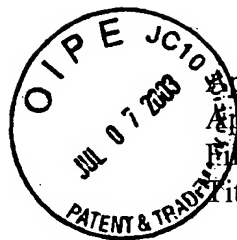


Appl. No. 10/045,948  
Affidavit of Dr. WILLIAM D. SAMUELS



Appl. No. 10/045,948  
Applicant Zemanian, et al.  
Filed 10/26/2001  
Title MONOLAYER COATED AEROGELS AND METHOD OF MAKING

#4  
7/14/03  
1C

TC/A.U. 1712  
Examiner Lovering, Richard D.

Docket No. E-13260

Mail Stop Non-Fee Amendment  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

RECEIVED  
JUL 11 2003  
GROUP 1700

**Rule 132 AFFIDAVIT of Dr. WILLIAM D. SAMUELS**

I, WILLIAM D. SAMUELS, hereby to state and affirm as follows:

I was awarded a B.A. degree in Chemistry from Coe College in 1974, and completed my Ph.D. in Organic Chemistry at the Georgia Institute of Technology in 1980. From 1984-1987 I served a NORCUS Postdoctoral Fellowship at the Department of Energy's Pacific Northwest National Laboratory (PNNL) in Richland, Washington. Beginning in 1987, I accepted a full time position at PNNL, and I have been continuously employed at PNNL ever since. I am currently a Senior Research Scientist in the Molecular and Solid State Research Group. In addition to my work at PNNL, I have accepted appointment as an adjunct professor at the Washington State University-Tri-Cities in Chemistry beginning in 2000 and at Clemson University in Materials and Ceramic Sciences beginning in 1997.

My major research has been in the design, synthesis, isolation, and characterization of model phosphazene polymers, has been the major research. The synthesis of these polymers utilizes air sensitive chemical techniques. Polyphosphazenes are a series of short organic moieties attached onto an inorganic backbone. The uniqueness of these polymers is the ability to drastically change the physical and chemical properties of these materials. Initial interest in these polymers was for the study of the chemical interaction of polymers with metal oxides during the formation of ceramic greenbodies and subsequent densification. The incorporation of polyphosphazenes and other polymers into a silicone dioxide or alkaline metal and zinc pyrophosphate matrix has been examined for utility as coatings, membranes, and for other enhanced physical properties. Further work with the polyphosphazenes has led to applications of these materials into separation membranes, optical materials, sensors, and recently in reabsorbable biomaterials. Composite materials with chemically defined interfacial properties have

also become a major research area. This work has included fiberglass, carbon fiber and composites from waste fiber sources. The work was initiated to improve the mechanical, environmental, physical properties of the composites.

Other research activities in the 1990's have also included investigations into the chemical and radiological Aging of organic components thought to be present in the Organic Underground Storage Tanks (UST) at the Hanford Complex. The organic and inorganic soup that compromises the UST mixtures offers multi opportunities for application of basic organic and inorganic analysis. Relative rates of Aging and G values have been derived for individual organic species. These studies have looked at the generation of non-compressible gases.

A summary of my publications, patents, technical reports, and presentations is set forth below.

**Publications:**

J. Liu, Y. Shin, L-Q. Wang, G.J. Exarhos, J.H. Chang, G.E. Fryxell, Z. Nie, T. Zemanian, and W.D. Samuels, 2003, "Strategies for the Design and Synthesis of Hybrid Multifunctional Nanoporous Materials", Nanaostructured Catalysts, 2003, 19(2). p.297-310.

Conkle, HN, M Wyderski, SF Kuczek, SP Chauhan , KL Simmons, WD Samuels, 2003, "Environmentally Friendly, Non-Glycol Type I Aircraft Deicing Fluid", Proceedings 2003 FAA In-flight Icing / Ground De-icing International Conference, June 16-20, Chicago, IL.

L.-Q. Wang, Y. Shin, W.D. Samuels, G. J. Exarhos, I.L. Moudrakovski, V.V. Terskikh, and J.A. Ripmeester, "2002, "Nuclear Magnetic Resonance Investigation of Hierarchically Ordered Positive and Negative Replica of Wood Cellular Structures Prepared by Sol-Gel Mineralization", J. Phys. Chem., submitted.

Shin Y, L Wang, JH Chang, WD Samuels, LR Pederson, and GJ Exarhos. 2002, "Control of Hierarchically Ordered Positive and Negative Replica of Wood Cellular Structures by Sol-Gel Mineralization." In Proceedings of MRS Spring Meeting 2002. PNNL-SA-36109

Sun Y. , J. L. Qi, M. Lee , B. I. Lee, W: D. Samuels and G. J. Exarhos, 2002, "Preparation of  $Y_2O_3:Eu^{3+}$  Phosphors by Urea Solvothermal Method", submitted J. Mat. Chem." PNNL-SA-37124

J. H. Chang, Y. Shin, G. J. Exarhos, B. Jeong, W. D. Samuels, Y.-K. Shin, 2001, "Hydrophobic Effect on Multifunctionalized Nanoporous Silica as an Efficient Catalyst for Rapid Hydrolysis of Phenyl Ester", Submitted Chem. Comm.

B.I. Lee, Z. Cao, W.D. Samuels, and G.J. Exarhos, 2000, "Sol-gel synthesis and properties of phosphate ceramics", *The Korean Journal of Ceramics*, 6(4), 390-395(2000).

W.D. Samuels, K.L. Simmons, G. E. Fryxell, K.L. Alford, R. Brooks, M. Neil, K. Piippo, A. Wiborg, 2000, "Interfacial Chemical Control for Enhancement of Composite Material Strength," *Proceedings of the Seventh Annual International Conference on Composites Engineering*, 767-768.

J. Liu, Y. Shin, G. E. Fryxell, L. Q. Wang, Z. Nie, J. Ho Chang, Glen E. Fryxell, W. D. Samuels, G. J. Exarhos, 2000, "Molecular Assembly in Ordered Mesoporosity: A New Class of Highly Functional Nanoscale Materials," invited feature article, *J. Phys. Chem.*, 104(36), 8328-8339.

Y. Shin, J. Liu, L.-Q. Wang, Z. Nie, W.D. Samuels, G. E. Fryxell, G. J. Exarhos, 2000, "Ordered Hierarchical Porous Materials: Towards Tunable Size-and-Shape Selective Microcavities in Nanoporous Channels", *Angew. Chemie*, 39(15), 2702-2707.

Z. Cao, B.I. Lee, W.D. Samuels, and GJ Exarhos, 2000, "Thermal behavior of sol-gel derived phosphate ceramics", *J. Phys. and Chem. Solids*, 61(10), 1677-1685 2000.

Liu, J. S. Yongsoon S, G. Yufei, W. D. Samuels, and Z. Nie, 1999, "Fullerene-Like Carbon Coating on Mesoporous Silica", *J. Phys. Chem.*, Submitted *J. Phys. Chem.*.

Gong, X., J. Liu, W.D. Samuels, L-Q. Wang, Z. Nie, 2000 "Molecular recognition of organic compounds by imprinted silica", *Materials Research Society Symposium Proceedings*, 604, 311-316.

S.W. Li, B.I. Lee, Z.L. Wang, W.D. Samuels, 2000, "Hydrothermal synthesis and structural characterization of BaTiO<sub>3</sub> nanocrystals," *J. Crys. Growth*, 219(3):269-276.

G. E. Fryxell, K. Alford, K.L. Simmons, W. D. Samuels, P. C. Rieke, L. Liang, M. Shah; "Polymers and peptides: Interfacial Molecular Architecture Founded on Terminally Functionalized Self-assembled Monolayers," *Proceedings of the National Meeting of the National Organization of Black Chemists and Chemical Engineers*, April 1999.

Cao, Z., B.I. Lee, W.D. Samuels, and G.J. Exarhos, 2000 "Thermal Behavior of Sol Gel Derived Phosphate Ceramics," *J. of Physics and Chemistry of Solids*, 61(10), 1677-1685..

Wang, L.-Q.; W.D. Samuels, G.J. Exarhos, B.I. Lee, and Z. Cao, 1998, "<sup>31</sup>P and <sup>29</sup>Si NMR Study of Sol-Gel Synthesized Phosphate Ceramics," *J. of Materials Chemistry*, 8(1), 165-169.

Z. Cao, B.I. Lee, W.D. Samuels, G.J. Exarhos and L. Wang, 1998, "Synthesis and Photoresponse of Rare Earth Doped Phosphosilicates," Proceedings of Symposia W, Materials Research Society Fall National Meeting, Boston, Mass., 495, 215, 1998.

Cao, Z., B.I. Lee, W.D. Samuels, and G.J. Exarhos, 1998, "Luminescence Spectra of  $\text{Eu}^{+3}$  Ion Doped Phosphate Ceramics," J. of Applied Physics, 83(4), 1-6.

Cao, Z., Lee, B.I., W.D. Samuels, L-Q. Wang, and G.J. Exarhos, 1998 "Synthesis of Phosphate Ceramic Gels - II," J. Mater. Res., 13(6), 1553-59.

Liu, J., L-Q. Wang, W.D. Samuels, and G.J. Exarhos, 1997, "Aggregation and Dispersion of Colloidal Suspensions by Inorganic Surfactants: Effect of Chemical Speciation and Molecular Conformation," J. Phys. Chem., 101(41), 8264-8269.

Ferris, K.M., W.D. Samuels, and G. J. Exarhos, 1998 "Linear and Nonlinear Optical, Properties of Phosphonitrilic Materials," "Electrical and Optical Polymer Systems: Fundamentals, Methods, and Applications" Senior Editor D. L. Wise, Marcel Decker, Inc., 663-680.

Lee, B.I., Z. Cao, W.N. Sisk, J. Hudak, W.D. Samuels, and G.J. Exarhos, 1997, "Photoresponse of  $\text{Tb}^{+3}$  Doped Phosphosilicate Thin Films," Bull. Mat. Res., 32(9), 1285-1292.

Josowicz, M., J. Li, C.F. Windisch Jr., G.J. Exarhos, D.R. Bear, W.D. Samuels, and M.D. Ulmen, 1997, "Doping of Poly(cyclophosphazene-benzoquinone) Films with Polyiodide," *Chem. Mater.*, 9(11), 1285-1291.

Lee, B.I., W.D. Samuels, L-Q. Wang, and G.J. Exarhos, 1996, "Synthesis of Phosphate Ceramic Gels," *J. Mater. Res.*, 11(1), 134-143.

Li-Qiong Wang, J. Liu, W.D. Samuels, and G.J. Exarhos, 1996, "Structure and Dynamics of Functional Molecules in Porous Ceramics Studied Using Multinuclear Solid State Nuclear Magnetic Resonance," 1996 Materials Research Society Spring Meeting, San Francisco, CA, April 8-12, 1996. Mat. Res. Soc. Symp. Proc., 1996.

Ferris, K.F., W.D. Samuels, Y. Morita, and G.J. Exarhos, 1995, "Solution Chemistry Effects on the Nonlinear Optical Properties of Phosphazenes," Materials Research Society Symposia Proceedings, 328, November 27 - December 2, 1994, Boston MA, 769-74.

Ferris, K.F., Y. Morita, W.D. Samuels, and G.J. Exarhos, 1993, "Dielectric and Absorbate Effects on the Optical Properties of Phosphazenes," Proceedings of the Materials Research Society Fall Meeting, Material. Research Society Symposia Proceedings, (Electrical, Optical, and Magnetic Properties of Organic Solid State Materials), 328: 767-72.

Samuels, W.D., G.J. Exarhos, S.D. Burton, B.J. Tarasevich, and D.J. Stasko, 1992 "Characterization of the Products of the Pyrolysis of Inorganic Polymers Used as Dispersant," Materials Research Society Symposium Proceedings, 249, 371.

Samuels, W.D., G.J. Exarhos, and S.D. Burton, 1992, "Synthesis of Inorganic Polymer-Ceramic Molecular Composites," Materials Research Society Symposium Proceedings, (Synthesis and Processing of Ceramics: Scientific Issues) 244, 571.

Burton, S.D., W.D. Samuels, and G.J. Exarhos, 1992, "Phosphates Substituted Phosphazenes as Dispersant in Colloidal Processing," Materials Research Society Symposia Proceedings, (Synthesis and Processing of Ceramics: Scientific Issues), 249, 267.

Exarhos, G.J., W.D. Samuels, and S.D. Burton, 1992, "Synthesis, Characterization, and Optical Properties of Inorganic Polymer Films," Materials Research Society Proceedings, 244, 269.

Burton, S.D., W.D. Samuels, G.J. Exarhos, and J.C. Linehan, 1991, "Characterization of the Binding of Inorganic Polymers to Metal Oxide Surfaces by NMR and MAS/NMR," Materials Research Society Symposium Proceedings, 227, 161.

Exarhos, G.J. and W.D. Samuels. 1990, "Design, Characterization, and Optical Properties of Phosphazene-Bases Polymers," Materials Research Society Symposium Proceedings, Vol. 175, p. 95.

Friedrich, D.M., G.J. Exarhos, W.D. Samuels, K.F. Ferris, N.J. Hess, D.J. Altier, and S.P. Loecker., 1989, "Vibrational Spectra and Chemical Bonding in Phosphazenes," Proceedings of the International Society for Optical Engineering, 1055(OE/LASE-89), pp. 135-141.

Schilling, C.H., W.D. Samuels, and A.I. Aksay. 1990, "Analysis of Packed-Particle Rearrangement and a Review of Alternate Methods," Proceedings of the American Ceramic Society and Materials Research Society Symposium on Advanced Techniques for Characterizing Ceramics, October 24-25, 1988, 181-198.

Exarhos, G.J., K.F. Ferris, D.M. Friedrich, and W.D. Samuels. 1988, "Molecular Spectroscopic Characterization of Binding Interactions in Phosphazene-Stabilized Alumina Dispersions," In Proceeding of the Materials Research Society, Atomic and Molecular Processing of Electronic and Ceramic Materials: Preparation, Properties, and Characterization, Materials Research Society, Pittsburgh, PA, pp. 127-134.

Exarhos, G.J., K.F. Ferris, D.M. Friedrich, and W.D. Samuels. 1988. "<sup>31</sup>P NMR Studies of Aqueous Colloidal Stabilized by Polyphosphazene Adsorption", *Journal of American Chemical Society*, 71(9):C406-7.

Schilling, C.H., G.L. Graff, W.D. Samuels, and I.A. Aksay. 1988, "Analysis of Packed-Particle Rearrangement During Colloidal Ceramic Processing: Gamma-Ray Densitometry and a Review of Alternate Methods", Proceedings of the Symposium on Advanced Techniques for Characterizing Ceramics, American Ceramic Society and Materials Research Society, San Francisco, CA, October 25, 1988.

Gullion, T.W., J. Schaefer, W.D. Samuels, and B.R. Stults, 1988, "Sol-gel Polymer Composite Interface Analysis by NMR," Presented at the 41st Pacific Coast Regional Meeting of the American Chemical Society and the American Ceramic Society, San Francisco, CA, October 23-26, 1988.

Nelson, D.A., W.D. Samuels, and R.T. Hallen. 1987, Alkaline Cleavage of Model Lignin Compounds," *Energy and Fuels*, 1, 239.

Samuels, W.D., D.A. Nelson, and R.T. Hallen. 1986, "The Influence of Alpha-Aryl Ethers on the Asymmetric Reduction of Carbonyls," *Tetrahedron Letters*, 27(27), 3091-3094.

Samuels, W.D. Dissertation: "Part I: Phenylsulfenylation of Linear Dienolates of 1(9)-Octalin-2-ones; Part II: Reactions of Lithium Z-3-Lithio-3-Substituted Propenoates With Electrophiles." Georgia Institute of Technology, August 29, 1980.

Caine, D.S. and W.D. Samuels. 1979. "A Convenient Synthesis of 2,2-Disubstituted 3(2)H-Furanones," *Tetrahedron Letters*, 4057-4060.

Caine, D.S. and W.D. Samuels. 1979. "Phenylsulfenylation of Linearly Conjugated Metal Dienolates of 1(9)-Octalin-2-one Derivatives," *Tetrahedron Letters*, 3609-3612.

#### Patents:

Kentin L. Alford, Kevin Simmons, William Samuels, Thomas S. Zemanian, and Glen E. Fryxell, 2003, continuation-in-part of U.S. Patent Application Serial No. 10/346,866, filed January 17, 2003; which is a divisional of U.S. Patent Application Serial No. 09/528,345, filed March 17, 2000; which is a continuation-in-part of U.S. Patent Application Serial No. 09/272,762, filed March 19, 1999.

Kevin L. Simmons, John G. Frye, Todd A. Werpy, William D. Samuels, H. Nicholas Conkle, and Bruce Monzyk "Biobased Aircraft Deicing/Anti-icing Fluids" Provisional Patent Applied December 18, 2002.

K.L. Simmons, W.D. Samuels, and G.E. Fryxell, "A Composite Material And Method of Making," Applied for March 17, 1999.

Samuels, W.D. and G.J. Exarhos, "Glass/Polymer Composites and Methods of Making," Patent Number 5422384, June 6, 1995.

**Technical Reports:**

K.L. Simmons, W. D. Samuels, and G. E. Fryxell, 1999, "FY 97 Final Report: Initial Interfacial Chemical Control for Enhancement of Composite Material Strength", Pacific Northwest National Laboratory, Richland, Washington, March 1999. PNNL-12170.

K. L. Simmons, G. E. Fryxell, W. D. Samuels, R. D. Voise, and K. L. Alford, 1999, "FY 98 Final Report Initial Interfacial Chemical Control for Enhancement of Composite Material Strength", Pacific Northwest National Laboratory, Richland, Washington, September 1999. PNNL-13052.

**Presentations:**

Conkle, HN, Mary Wyderski, SF Kuczek, SP Chauhan , KL Simmons, WD Samuels, 2003, "Environmentally Friendly, Non-Glycol Type I Aircraft Deicing Fluid", 2003 FAA In-flight Icing / Ground De-icing International Conference, June 16-20, Chicago, IL.

G. J. Exarhos G.J. , K. F. Ferris, and W.D. Samuels, 2002, "Optical Limiting Based on Liquid-Liquid Immiscibility", Laser Damage Conference, Boulder, CO, September 16-18, 2002.

Shin Y, L Wang, JH Chang, WD Samuels, LR Pederson, and GJ Exarhos. 2002. "Control of Hierarchically Ordered Positive and Negative Replica of Wood Cellular Structures by Sol-Gel Mineralization." Presented by Yongsoon Shin at MRS Spring Meeting, San Francisco, CA, on April 2, 2002. PNNL-SA-36110,

Sun Y, JL Qi, BI Lee, WD Samuels, and GJ Exarhos. 2002. "Solvent Effect on Preparation of  $Y_2O_3:Eu^{3+}$  Nanophosphors Using Homogeneous Precipitation Method." Presented by Burtrand Lee at 104th American Ceramic Society Annual Meeting, St. Louis, MO, on April 30, 2002. PNNL-SA-35539.

Shin Y, JH Chang, L Wang, WD Samuels, and GJ Exarhos. 2001. "Multi-Scale Templating Synthesis of Hierarchically Ordered Ceramic Materials by the Mineralization of Biological Cellular Structures." Presented by Yongsoon Shin at Materials Research Society, Boston, MA, on November 26, 2001. PNNL-SA-35499.

W.D. Samuels & K.L. Simmons, 2001, "Bond Strength of Recycled Biofiber Compressed Panels", Pasco-Kennewick Rotary, April 4, 2001, Kennewick, WA.

Sanghavi, H., P. C. Gilmour, Burt I. Lee, W. D. Samuels, and G. J. Exarhos, 2001, "Synthesis and Photoluminescence of Hydroxyapatite-Based Compositions", 102<sup>nd</sup> Annual Amer. Ceram. Soc. Meeting, April, 2001.

Wang, L.Q., J Liu, Y Shin, WD Samuels, and GJ Exarhos, 2000, "Solid-State NMR Investigation of Molecular Assembly in Ordered Nanoporositie" No Personal Invitation) at 220th American Chemical Society National Meeting in Washington DC, August 21, 2000.

Samuels, W.D. , K.L. Simmons, G. E. Fryxell, K.L. Alford, R. Brooks, M. Neil, K. Piippo, A. Wiborg, 2000, "Interfacial Chemical Control for Enhancement of Composite Material Strength," Invited speaker Pacific Northwest National Laboratory University and Science Education Programs Summer Seminar Series, July 31, 2000.

Samuels, W.D., K.L. Simmons, G. E. Fryxell, K.L. Alford, R. Brooks, M. Neil, K. Piippo, A. Wiborg, 2000, "Interfacial Chemical Control for Enhancement of Composite Material Strength," Seventh Annual International Conference on Composites Engineering, July 2-8, 2000 Denver, Colorado.

Gutowska, A., K. Hyland, S.K. Lan , W.D. Samuels, M.I. Haque , K.S. Azarow, C.A. Anderson, 2000, "Resorbable Templates for Vascular Repair", Biomaterials 2000, Kamuela, Hawaii, May 16-20, 2000.

Liu, J., Y. Shin, L-Q. Wang, Z. Nie, J.H. Chang, G.E. Fryxell, W.D. Samuels, and J.G. Exarhos, 2000, "Molecular Assembly in Ordered Mesoporosity: A New Class of Highly Functional Nanoscale Materials," 221<sup>st</sup> American Chemical Society Meeting, San Francisco, CA, March 2000.

Wang, L.-Q., J Liu, Y Shin, and WD Samuels, 1999, "Investigation of Molecular Assembly in Ordered Nanoporositie Using Solid State NMR", 42nd Rocky Mountain Conference on Analytical Chemistry in Broomfield CO, August 1, 1999.

Gong, X., J. Liu, W.D. Samuels, L-Q. Wang, Z. Nie, 1999 "Molecular Recognition of Organic Compounds by Imprinted Silica", Materials Research Society, Boston, MA, November 29-December 5, 1999.

Wang, L.-Q., X-Y Gong, J Liu, W. D. Samuels and GJ. Exarhos, 1999, "Solid-State NMR Studies of Chemistry of Molecularly Engineered Nano-Materials through Templating", Pacific Northwest Meeting of the American Chemical Society (NORM), June 20-23, 1999, Portland, OR.

Fryxell, G.E., K. Alford, K.L. Simmons, W. D. Samuels, P. C. Rieke, L. Liang, M. Shah, 1999, "Polymers and Peptides: Interfacial Molecular Architecture Founded on



Terminally Functionalized Self-assembled Monolayers," Pacific Northwest Meeting of the American Chemical Society (NORM), June 20-23, 1999, Portland, OR.

Gong, X.-Y., L Wang, X Gong, J Liu, WD Samuels, and GJ Exarhos, 1999, "Solid State NMR Studies of Chemistry of Molecularly Engineered Nano-Materials through Templating" 54th Northwest Regional Meeting of the American Chemical Society in Portland OR, June 18, 1999.

Fryxell, G.E., K. Alford, K.L. Simmons, W. D. Samuels, P. C. Rieke, L. Liang, M. Shah, 1999, "Polymers and peptides: Interfacial Molecular Architecture Founded on Terminally Functionalized Self-assembled Monolayers," National Meeting of the National Organization of Black Chemists and Chemical Engineers, April 1999.

Cao, Z., B.I. Lee, P. Gilmour, W.D. Samuels and G.J. Exarhos, 1999, "Synthesis and Luminescence Properties of  $Tb^{3+}$  Doped Phosphate," 101<sup>st</sup> Annual Meeting of the American Ceramic Society, April 26 - 30, 1999.

Reitmeier, Z., B.I. Lee, Z. Cao, W.D. Samuels, and G.J. Exarhos, 1999, "Sol-gel Synthesis and Surface Area Investigation on Zr-Ti-P-O System," 101<sup>st</sup> Annual Meeting of the American Ceramic Society, April 26 - 30, 1999.

Samuels, W.D. and A. Gutowska, J.E. Doran, 1998, "Studies on Hydrolyzable Polyphosphazenes for Biomedical Applications," American Chemical Society Meeting; NORM-98, Pasco Washington, June 20, 1998

Cao, Z., B.I. Lee, W.D. Samuels, and G.J. Exarhos, 1998, "Thermal Behavior of Derived Phosphate Ceramics," Paper Number 9841W1, Presented at International Symp. On Sol-gel Processing, Amer. Cer. Soc. Ann. Meeting, Cincinnati, OH, May 3-6, 1998.

Cao, Z., B.I. Lee, W.D. Samuels, and G.J. Exarhos, 1997, "Synthesis and Characterization of Rare Earth Doped Phosphates," Materials Research Society Fall National Meeting, Boston, Mass., December 1-5, 1997.

Li-Q. Wang, W.D. Samuels, G.J. Exarhos, Z. Cao, and B.I. Lee, 1997, "Applications of NMR in Characterization of Advanced Phosphate Ceramics", American Chemical Society National Meeting, San Francisco, CA, April 13.

Samuels, W.D. "Phosphorus-Nitrogen Chemistry and the Design of New Materials," 1996, Invited Presentation, School of Ceramic Engineering, Clemson University, October 16, 1996.

Samuels, WD, GJ Exarhos and DJ Stasko, 1995, "Characterization of the Pyrolysis of Inorganic Polymers Used as Dispersants," Fourth Pacific Polymer Conference, Kauai, Hawaii, December 12-16, 1995.

Samuels, W.D., "Phosphorus-Nitrogen Chemistry and the Design of New Materials," 1995, Invited Presentation, Chemistry Department University of New Orleans, New Orleans, Louisiana, November 10, 1995.

Exarhos, G.J., J. Liu, WD Samuels, and L-Q Wang, 1995, "Microstructural Control and Interface Engineering in Inorganic Polymer-Ceramic Composites," American Ceramic Society Meeting, Symposium K, Seattle, Washington November 1-3, 1995.

Wang, L-Q, J. Liu, WD Samuels, and GJ Exarhos, 1995, "Applications of Solid State NMR in Synthesis of Advanced Ceramic Composites" American Ceramic Society Meeting, Seattle, Washington November 1-3, 1995.

Wang, L-Q, J. Liu, WD Samuels, BC Bunker and GJ Exarhos, 1995, "Applications of Solid State NMR in Synthesis of Advanced Ceramic Composites" American Ceramic Society Meeting, Symposium K, Seattle, Washington November 1-3, 1995

Samuels, W.D., L.Q. Wang, G.J. Exarhos, and J.K. Kimble, 1995, "Use <sup>31</sup>P-Solid NMR For the Investigation of the Interfacial Structure of Polyphosphazenes-Phosphate Molecular Composites," American Chemical Society, Rocky Mountain Analytical Society, Denver, Colorado, July 23-27, 1995.

Nixon, C.M. and W.D. Samuels, "Synthesis of Unusual Phosphazenes", 1995, American Chemical Society 27th Central Regional Meeting, May 31 - June 2, 1995,

Lee, B.I., W.D. Samuels, L-Q. Wang, and G.J. Exarhos, 1995, "Synthesis of Phosphate Ceramic Gels," Spring American Ceramic Society Meeting, April 30 - May 3, 1995, Cincinnati Ohio.

Nixon, C.M. and W.D. Samuels, 1995, "Synthesis of Unusual Phosphazenes," American Chemical Society Meeting, April 3 - 7, 1995, Anaheim, CA.

Nixon, C.M. and W.D. Samuels, 1995, "Synthesis of Unusual Phosphazenes," American Chemical Society Meeting, Cleveland Section, Meeting in Miniature, March 15, 1995, Cleveland, Ohio, March 15, 1995.

Ferris, K.F., W.D. Samuels, Y. Morita, and G.J. Exarhos, 1994, "Solution Chemistry Effects on the Nonlinear Optical Properties of Phosphazenes," Materials Research Society Meeting, November 27-December 2, 1994, Boston, MA.

Samuels, W.D., G.J. Exarhos, L.-Q. Wang, and R.L. Dahlgren, 1995, "Inorganic Polymer/Glass Composites: Structural Regulation Through Solution Processing", Materials Research Society Meeting, November 27-December 2, 1994, Boston, MA.

Carter, L. W.D. Samuels, 1994, "Synthesis and Characterization of Substituted Cyclophosphazenes From Hexachlorocyclophosphazene and

Octachlorocyclophosphazene," Annual Colloquia for EMCOM Scholars sponsored by Center for Environmental Programs, Xavier University, New Orleans, LA, November 19, 1994.

Samuels, W.D., 1994, "Phosphorus-Nitrogen Chemistry and the Design of New Materials," Invited Presentation, Chemistry Department, Xavier University of Louisiana, New Orleans, Louisiana, November 3, 1994.

Samuels, W.D., L.-Q. Wang, G.J. Exarhos, and A.R. Rodriguez, 1994, "Investigation of the Interfacial Structure of Polyphosphazene-Phosphate Molecular Composites Using  $^{31}\text{P}$ -Solid NMR," Rocky Mountain Analytical Conference, Denver, Colorado, July 31-August 5, 1994.

Samuels, W.D., 1994, "Phosphorus-Nitrogen Chemistry and the Design of New Materials," Invited Presentation, Chemistry Department, University of Texas at El Paso, February 25, 1994.

Ferris, K.F., W.D. Samuels, and G.J. Exarhos, 1993, "Dielectric and Absorbate Effects on the Optical Properties of Phosphazenes," Materials Research Society Fall Meeting, 1993, Boston, MA, November 29-December 3, 1993.

Exarhos, G.J. and W.D. Samuels, 1993, "A Solution Route to the Preparation of Polymer-Glass Molecular Composites," American Ceramic Society, 1993 PAC RIM Meeting, Honolulu, HI, November 7-10, 1993.

Sheagley, E.E., B.L. Armstrong, G.J. Exarhos, and W.D. Samuels, 1993, "Synthesis of Phosphazenes for Use and Colloidal Dispersants," American Chemical Society Spring Meeting, Denver, CO, March 28-April 2, 1993.

Ivanich, L.S., W.D. Samuels, and D.A. Nelson, 1993, "Synthesis of Aryloxy Polyphosphazenes for Preparation of Pervaporation Membranes," American Chemical Society Spring Meeting, Denver, CO, March 28 to April 2, 1993.

Carter, L., W.D. Samuels, and S.E. O'Conner, 1993, "Design and Synthesis of Phosphazene Polymers for Use as Ion-Exchange Membranes," American Chemical Society Spring Meeting, Denver, CO, March 28 to April 2, 1993.

#### **Waste Tank Related Publications:**

Samuels, W.D., D. M. Camaioni, J.C. Linehan, S.A. Clauss, K.L. Wahl, and J.A. Campbell, Proceedings of the Waste Management Meeting 1996, 1996, "Initial Laboratory Studies Into the Chemical and Radiological Aging of Organic Materials in Underground Storage Tanks at the Hanford Complex," WM'96, Tucson, AZ February 25-29, 1996.

Samuels, W.D., D.M. Camaioni, and H. Babad, 1994, "Initial Laboratory Studies Into the Chemical and Radiological Aging of Organic Materials in Underground Storage

Tanks at the Hanford Complex," Waste Management '94, Symposia Proceedings: Progress in Resolving HLW Tank Safety and Disposal Issues Part I, Tucson, AZ, February 28 to March 4, 1994, 1, 399.

Strachan, D.M., D.M. Camaioni, M.A. Lilga, W.D. Samuels, and H. Babad, 1993, "Tank Waste Chemistry -A New Understanding of Tank Waste Aging," Waste Management '93 Symposium Proceedings: HANFORD SITE TANK WASTE Remediation System; WHC-MR-0413, Tucson, AZ, February 28 to March 4, 1993.

**Waste Tank Safety Reports:**

Camaioni, D.M., W.D. Samuels, J.C. Linehan, A.K. Sharma, S.T. Autrey, M.A. Lilga, M.O. Hogan, S.A. Clauss, K.L. Wahl, J.A. Campbell, 1998, "Organic Tanks Safety Program Waste Aging Studies Final Report," Pacific Northwest National Laboratory, Richland, Washington, PNNL-Report No. PNL-11909

Camaioni, D.M., W.D. Samuels, J.C. Linehan, A.K. Sharma, M.O. Hogan, M.A. Lilga, S.A. Clauss, K.L. Wahl, J.A. Campbell, 1997, "Organic Tanks Safety Program FY97 Waste Aging Studies," Pacific Northwest National Laboratory, Richland, Washington, PNNL-Report No. PNL-11670 Rev 0 and Rev 1.

Camaioni, D.M., W.D. Samuels, J.C. Linehan, S.A. Clauss, A.K. Sharma, K.L. Wahl, J.A. Campbell, 1996, "Organic Tanks Safety Program FY96 Waste Aging Studies," Pacific Northwest National Laboratory, Richland, Washington, PNNL-Report No. PNL-11312.

Camaioni, D.M., W.D. Samuels, J.C. Linehan, S.A. Clauss, A.K. Sharma, K.L. Wahl, J.A. Campbell, 1996, "Alkaline Hydrolysis of Simulated Tank 241-C-103 Separable Organic Phase," OT:040896.

Camaioni, D.M., W.D. Samuels, J.C. Linehan, S.A. Clauss, K.L. Wahl, 1996, "Radiolytically-Induced Reactions of Butanol and Sodium Butyrate in a Tank Waste Simulant," OT:052296.

Camaioni, D.M., W.D. Samuels, S.A. Clauss, B.D. Lenihan, K.L. Wahl, J.A. Campbell, W.J. Shaw, 1995, "FY95 Waste Aging Studies," Pacific Northwest National Laboratory, Richland, Washington, PNL-Report No. PNL-10794

Camaioni, D.M., W.D. Samuels, B.D. Lenihan, S.A. Clauss, K.L. Wahl, J.A. Campbell, 1994, "Organic Tanks Safety Program Waste Aging Studies," Pacific Northwest National Laboratory, Richland, Washington, PNNL-Report No. PNL-10161

Samuels, W.D., D.M. Camaioni, and D.A. Nelson, 1994, "Organic Chemical Aging Mechanisms: An Annotated Bibliography," Pacific Northwest National Laboratory, Richland, Washington, PNL-Report No. PNL-8808.

Strachan, D.M., D.M. Camaioni, M.A. Lilga, W.D. Samuels, and H. Babad,  
"Tank Waste Chemistry -A New Understanding of Waste Aging," Waste Management  
'93, Tucson, AZ, February 28 to March 4, 1993.

**Presentations:**  
**Waste Tank Safety:**

Samuels, W.D., D. M. Camaioni, J.C. Linehan, S.A. Clauss, K.L. Wahl, and J.A. Campbell, 1996, Initial Laboratory Studies Into the Chemical and Radiological Aging of Organic Materials in Underground Storage Tanks at the Hanford Complex, □ WM□96, Tucson, AZ February 25-29, 1996.

Samuels, W.D., D. M. Camaioni, J.C. Linehan, S.A. Clauss, K.L. Wahl, and J.A. Campbell, 1996, "Initial Laboratory Studies Into the Chemical and Radiological Aging of Organic Materials in Underground Storage Tanks at the Hanford Complex," 211<sup>th</sup> National Meeting of the American Chemical Society, New Orleans, LA, March 24-28, 1996.

Samuels, W.D., D.M. Camaioni, L.L. Burger, and H. Babad, 1994, "Effects of Aging on the Energy Content of Organic Compounds in the Hanford Tanks" Symposia on: Scientific Issues Related to Safety and Treatment of Hanford Waste Tanks, 208<sup>th</sup> American Chemical Society Meeting, August 21-25, 1994.

Samuels, W.D., D.M. Camaioni, B.D. Lenihan, and H. Babad, 1994, "Destruction of Organic Chemicals in Hanford HLW Tanks by Radiolytic and Chemical Aging," Symposia on: Scientific Issues Related to Safety and Treatment of Hanford Waste Tanks, 208<sup>th</sup> American Chemical Society Meeting, August 21-25, 1994.

Samuels, W.D., D.M. Camaioni, L.L. Burger, and H. Babad, 1994, "Effects of Aging on the Energy Content of Organic Compounds in the Hanford Tanks," Poster, Sci-Mixer, 208<sup>th</sup> American Chemical Society Meeting, August 21-25, 1994.

Samuels, W.D., D.M. Camaioni, B.D. Lenihan, and H. Babad, 1994, "Chemical and Radiological Aging of Organic Materials in Underground Storage Tanks at the Hanford Complex," NORM '94, Symposia: Issues of Hanford Tank Wastes, Anchorage, Alaska, June 16-18, 1994.

Samuels, W.D., D.M. Camaioni, and H. Babad, 1994, "Initial Laboratory Studies Into the Chemical and Radiological Aging of Organic Materials in Underground Storage Tanks at the Hanford Complex," Waste Management '94, Tucson, AZ, February 28 to March 4, 1994.

I have reviewed the above-captioned patent application, as well as United States Patent No. 3,920,865 to L  ufer et al. and United States Patent No. 5,716,705 to Wirth et al. In comparing the aforementioned patents to the claims of above-captioned patent application, I would offer the following observations:

With respect to the L  ufer patent, it is plain that the method taught by L  ufer will not produce a monolayer coating, as is required by claims 1-10 of the above-captioned patent application, and as is accomplished by the method taught in claims 11-25 of the above-captioned patent application. L  ufer discloses a method of rendering highly dispersed metal or metalloid oxides hydrophobic by exposing these substrates to organopolysiloxanes. While L  ufer only provides examples utilizing octamethyltetrasiloxane, he broadly describes hydrophobizing agents as including alkyl or aryl or mixed alkyl-aryl halogenosilanes, preferring dimethyldichlorosilane, and including the corresponding esters of the silanes.

In all cases the coverage of the substrate with these materials will not produce a monolayer.

With respect to the cyclic octamethyltetrasiloxane used in L  ufer's examples, the opening of the cyclic chains, which is necessary for the chains to bond to the substrate, will produce a ring opening polymerization catalyst, resulting in a living polymer and resultant polymerization that will not be limited to the surface of the substrate.

With respect to the remainder of the materials disclosed by L  ufer, a monolayer will also not be formed. In cases such as the di-chloro and di-ester compounds, these compounds will polymerize in a manner similar to the cyclics described above, although by a slightly different mechanism. In the remaining cases, a monolayer will not form because the distribution of varying chain lengths will cause the entrapment of excess reagent.

The failure of these materials to form monolayers is well understood, as the reactions described above are well documented in the scientific literature. Further, these reactions are well understood by those studying the problem solved by the above captioned patent application. Examples of publications demonstrating this behavior include the following, which is by no means an exhaustive listing:

Synthesis of Polymethyl(trimethylsiloxy)siloxane by Anionic Ring-Opening  
Polymerization of 1,3,5-Trimethyl-1,3,5-tris(trimethylsiloxy)cyclotrisiloxane  
Cai, G. P.; Weber, W. P.; Macromolecules; (Article); 2000; 33(17); 6310-6314.

Microstructure of the Copolymer Chain Generated by Anionic Ring-Opening  
Polymerization of a Model Cyclotrisiloxane with Mixed Siloxane Units  
Cypryk, M.; Kazmierski, K.; Fortuniak, W.; Chojnowski, J.; Macromolecules; (Article); 2000; 33(5); 1536-1545.

Preparation and Orthogonal Polymerizations of 1-Hydrido-1-vinyldimethylsiloxyl-3,3,5,5-tetramethylcyclotrisiloxane Paulasaari, J. K.; Weber, W. P.; Macromolecules; (Article); 1999; 32(16); 5217-5221.


1,1,3,3,5,5,7,7-Octaphenyl-1,3,5,7-tetrasiloxane-1,7-diol and Its Organotin Derivatives. Model Compounds for Diphenylsiloxane Polymer Beckmann, J.; Jurkschat, K.; Muller, D.; Rabe, S.; Schurmann, M.; Organometallics; (Article); 1999; 18(12); 2326-2330.

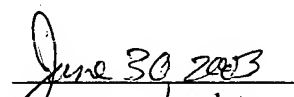
Silica-Dimethylsiloxane Hybrids-Non-Hydrolytic Sol-Gel Synthesis and Characterization by NMR Spectroscopy Apperley, D.; Hay, J. N.; Raval, H. M.; Chem. Mater.; (Article); 2002; 14(3); 983-988.

Synthesis of Organic-Inorganic Hybrids via the Non-hydrolytic Sol-Gel Process Hay, J. N.; Raval, H. M.; Chem. Mater.; (Review); 2001; 13(10); 3396-3403.

With respect to the Wirth et al. patent, I note that while Wirth et al. do describe a method for forming monolayer coatings, Wirth et al. does not use their method to form these coatings on aerogels. Also, Wirth et al.'s method forms the monolayer coatings using a liquid phase. Unfortunately, as is well understood by those working with aerogels, the use of a liquid phase in combination with aerogels will cause the structure of the aerogels to collapse. Thus, while Wirth et al. describe a useful method for forming a monolayer on parts such as glassware, the Wirth et al. method would not be successful for coating aerogels, as contemplated in the above referenced patent application.

In summary, based on my experience in the field of polymer chemistry, neither the Wirth et al. patent nor the L  ufer et al. patent, either alone or in combination, describe or suggest a workable method that would result in aerogels having monolayer coatings.

  
Dr. William D. Samuels

  
date